

	New to e2
	New to e3
	New to e4
	New to Update e4.1

Item	Description	Current e4 Level				New in version...
		Lettering	Editing	Decorating	Designing	
Embroidery Lettering						
Professional Lettering Fonts	Professionally Digitized Fonts (ESA)	203	203	203	203	All
Lettering Software	Automatic Letter Spacing	•	•	•	•	e2
	Lettering Envelopes Predefined	•	•	•	•	e4
Team Names Standard	Import Names from txt or csv file	•	•	•	•	e4
Digitizing Tools						
Graphics Style of Digitizing	Same shape tools for outline or fill	-	-	•	•	e4
Graphics Digitizing Toolbar	Toolbar for Graphics Digitizing tools	-	-	•	•	e4
	Basic Shapes	-	-	-	•	e4
	Freehand Open Shape	-	-	-	•	e2
	Freehand Closed Shape	-	-	-	•	e2
Applique tools	Remove Overlaps	-	-	•	•	e4
Traditional Style of Digitizing	Auto Stitch Type for Run, Column, Fill Tools	-	-	-	•	e4
Traditional Digitizing Toolbar	Swing Stitch for Backtrack, Repeat	-	-	-	•	Update e4.1
Column Fills	Column C Stitch Angles (Calligraphy)	-	-	-	•	e3
Standard Outline Stitch Types	Vector Outline	-	-	•	•	e4
	Customizable Sculpture Outline	-	-	-	•	Update e4.1
	Satin Raised Outline	-	-	-	•	e4
Fill Stitch Types	Vector Fill	-	-	•	•	e4
	Satin Raised Fill	-	-	-	•	e4
	Square Stitch Fill	-	-	-	•	e4
	Double Square Fill	-	-	-	•	e4
Standard Stitch Effects	Slanted Underlay	-	-	•	•	e3
	New double tatami underlay	-	-	•	•	e4
Other Stitch Details	New Method Satin Tie-off	•	•	•	•	e4
Auto Digitizing						
AutoDigitize Wilcom Bitmaps	Instant Smart Design Bitmap to Embroidery	-	-	•	•	e4
Change Bitmap before AutoDigitize	Reduce Colors, Cropping, Lighting	-	-	•	•	e4
	Prepare Bitmap Colors	-	-	•	•	e4
	Crop Bitmap to various shapes	-	-	•	•	e4
	Adjust Bitmap Lighting, Contrast, Colors	-	-	•	•	e4
Embroidery Editing						
Knife	Knife tool	-	-	•	•	e2
Remove Overlaps	Remove Overlaps	-	-	•	•	e4
Customize Designs						
Multiple Design Tabs	See and access open designs in one click	•	•	•	•	e4
Select Tools	Freehand Select	•	•	•	•	e4
Design Colors	My Threads Docker	•	•	•	•	e4
	Cycle Colors, Colorwheel	-	-	-	•	e4

Item	Description	Lettering	Editing	Decorating	Designing	New in version...
Create New Design	New Design from Template	•	•	•	•	e3
Use Embroidery Designs						
Product Visualizer	Add/Edit Products to Designs	•	•	•	•	e2
	Add Custom Products/Fabrics	•	•	•	•	e2
	View Product saved in .EMB	•	•	•	•	e2
Embroidery Hoops	View Designs in Hoops	•	•	•	•	e2
	Display Hoop Templates	•	•	•	•	e2
	# Commercial Machine Hoops	91	91	91	91	e2
	# Home Machine Hoops	96	96	96	96	e2
	Create user defined hoops	•	•	•	•	e2
	HoopIt Auto Select Hoop	•	•	•	•	e2
View Stitching Sequence	Stitch Player (replaces Slow Redraw)	•	•	•	•	e4
	Stitch Player Auto Pause on functions	•	•	•	•	e4
Print Designs for Customers	Approval sheet - Customize information displayed	•	•	•	•	Update e4.1
Design & Order Management						
Integrated Design Library		•	•	•	•	e4
	Organizes Embroidery Designs in an "Embroidery Library"	•	•	•	•	e4
	Browse Embroidery designs from folders and sub-folders at the same time	•	•	•	•	e4
	Fast Search for designs via text in filename, folder, or file properties	•	•	•	•	e4
	Display Lists of Designs in several different layouts	•	•	•	•	e4
	Batch Operations on multiple Selected Designs	•	•	•	•	e4
	Extended Design Library Functionality for ES Commercial Use	•	•	•	•	e4
ES Order Job System		•	•	•	•	e4
	Basic Order Details Stored in .EMB File	•	•	•	•	e4
	Create and Manage Design Requests, Design Status	•	•	•	•	e4
	Create and Manage Design Estimates, Approvals	•	•	•	•	e4
	ES Design Properties Dialog Extended for Orders / Jobs	•	•	•	•	e4
	Extend Design Library further for Order / Job System	•	•	•	•	e4
	Print to .PDF directly	•	•	•	•	e4
	Automated Stitch Estimates by AutoDigitizing Artwork	-	-	•	•	e4
	Order Job Color Size Quantity Matrix Table	•	•	•	•	Update e4.1
Wilcom Graphics						
Import Bitmap Graphics	Bitmap Transparency supported	•	•	•	•	Update e4.1
Adjust Bitmap Objects in Design	Crop Bitmap Objects Rectangular	-	-	•	•	Update e4.1
	Crop Bitmap Objects with many shapes	-	-	•	•	e4
	Adjust Lighting and Contrast of Bitmaps	-	-	•	•	e4
Multi-Decoration						
Export Multi-Decoration		-	-	•	•	e2
	Send to Applique Cutter	-	-	•	•	e2
	Export Applique Cut Files	-	-	•	•	e2
	Export Multi-decoration Files	-	-	-	•	e2
CorelDRAW® Graphics						
CorelDRAW® Included	CorelDRAW® Version	-	-	2017	2017	All
Link to CorelDRAW® inside Wilcom	Bi-directional Link to/from CorelDRAW®	-	-	•	•	Update e4.1
Convert to/from Embroidery	Convert embroidery to Bitmap graphics	-	-	•	•	e4
Adobe® Illustrator Compatible	Adobe® .AI, .PDF, .EPS design formats	-	-	•	•	e4
	Configure CorelDRAW® UI as Adobe Illustrator®	-	-	•	•	e4
Wilcom .EMB Design Formats						
Wilcom .EMB Formats	Read all .EMB Versions up to	e4.1	e4.1	e4.1	e4.1	All
Embroidery Machine Formats						

Item	Description	Lettering	Editing	Decorating	Designing	New in version...
Embroidery Machine Connections	Connection Manager USB-WIFI	•	•	•	•	Update e4.1
Add-on Elements						
Standard Elements						
Kiosk Element	Kiosk Lettering Mode	○	○	•	•	e3
Offsets Standard	Create Offset objects automatically	-	-	•	•	e3
Virtual Decoration Element	High Resolution TrueView Images	•	•	•	•	e3
	Capture High Resolution TrueView	-	-	•	•	e3
	High Resolution TrueView in Corel	-	-	•	•	e3
Bling Element	Create Bling Designs	-	-	•	•	e2
	Create Bling	-	-	•	•	e2
	Bling Lettering	-	-	•	•	e3
Productivity Elements						
EmbroideryConnect	WiFi USB Machine Networking	○	○	○	○	Update e4.1
Team Names Advanced Element	Teamname Template Designs, Custom Layouts	○	○	○	○	e2
Offsets Advanced Element	Multiple offsets with independent properties	-	-	○	○	e3
	Offset Open Outline shapes				○	Update e4.1
Creativity Elements						
Custom Splits Element	Carving Stamp	-	-	-	○	e2
Shading & Open Fills Element	Cross Stitch Fill	-	-	-	○	e2
	Stipple Fill	-	-	-	○	e2
Curve Fills Element	Contour Stitch Even Density	-	-	-	○	Update e4.1
Spiral Fills Element	Spiral Fill	-	-	-	○	e4
	Convert Spiral to Other Outline Types	-	-	-	○	e4
	Offset Fill			-	○	Update e4.1
String Stitch Element	String Stitch Outlines and Fills (Paghadi)			-	○	Update e4.1
	String Stitch Outline			-	○	Update e4.1
	String Stitch Fill			-	○	Update e4.1
Motif Runs Advanced Element	Gradient Size Motif Run	-	-	-	○	Update e4.1
	Gradient Spacing Motif Run	-	-	-	○	Update e4.1
	Auto Motif Run Size on Curves	-	-	-	○	Update e4.1
	Flexi-Motif Column Fill	-	-	-	○	Update e4.1
Photo Flash Element	Multi-Color Photo Flash	-	-	○	○	e4
Speciality Elements						
Single Sequins Element	Create designs with Single Sequins	-	-	○	○	Update e4.1
	Sequin Fill	-	-	○	○	e2
	Offset Centre Round Sequins	-	-	○	○	Update e4.1
Sequins Advanced Element	Twin Sequin designs	-	-	-	○	e2
	Quad Sequin designs	-	-	-	○	Update e4.1
	Sequin smooth edges	-	-	-	○	Update e4.1
	Custom Sequin Shapes and offset holes			-	○	Update e4.1
	Custom Sequin Fixing Stitches			-	○	Update e4.1
	Pattern Stamp Recolor Sequin Fills & Runs				○	Update e4.1

Legend

- Standard functionality
- Optional functionality